

SLIDING WINDOW OF FRONT SIDE OPENING ELEMENT: REMOVAL - REFITTING

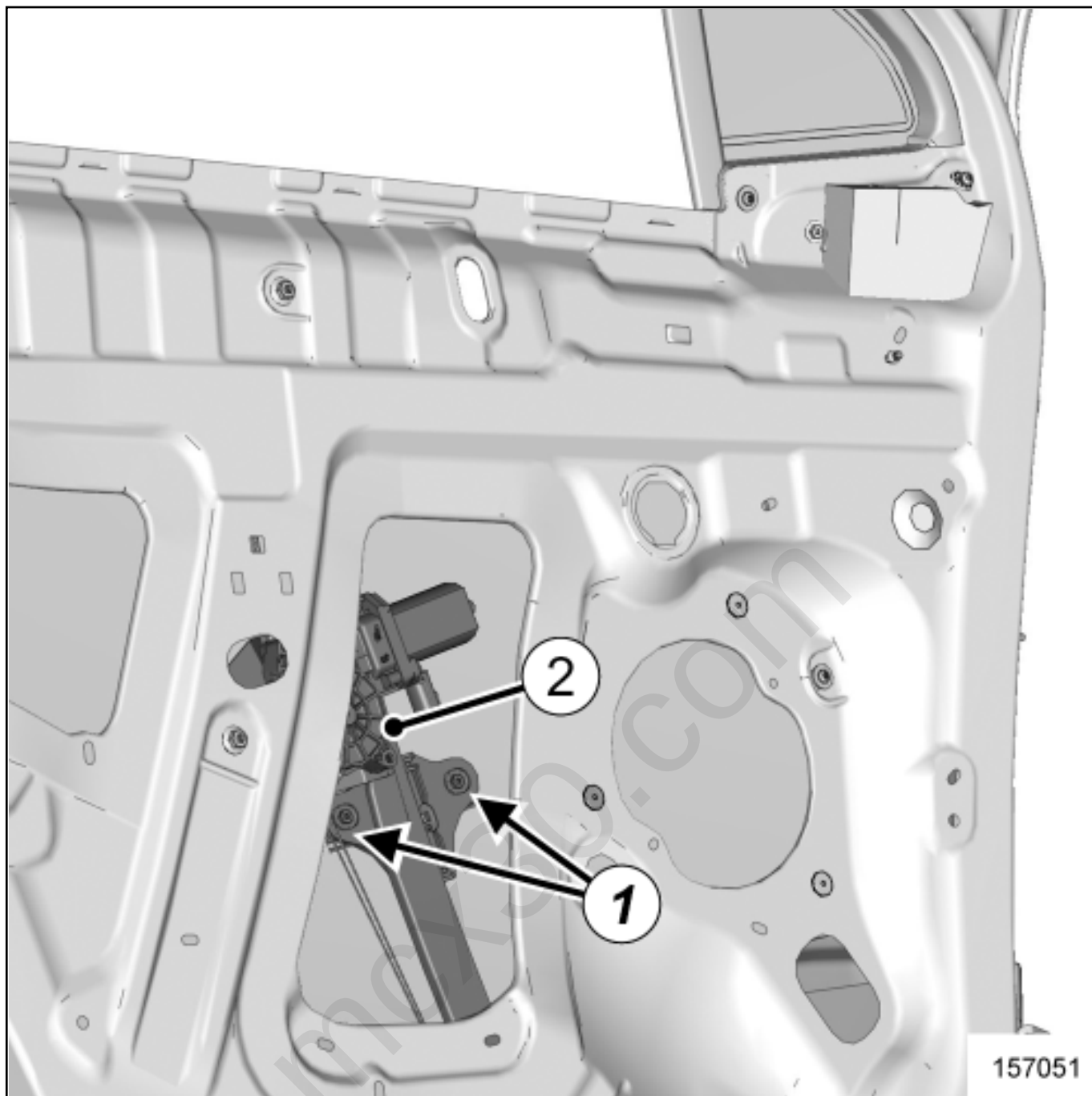
Location and specifications (tightening torques, parts always to be replaced, etc.) [Front side window mechanism assembly: Exploded view](#) .

REMOVAL

1. REMOVAL PREPARATION OPEATION

-  Remove:
- the front side opening element trim,
 - the front side opening element sealing film,
 - the interior weatherstrip of front side opening element window [Front side window mechanism assembly: Exploded view](#) ,
 - the exterior weatherstrip of front side opening element window [Front side window mechanism assembly: Exploded view](#) .

2. REMOVAL OPERATION



- Lower the sliding window of front side opening element to gain access to the bolts.
- Protect the side impact sensor to prevent any accidental damage (cardboard and tape).
- Remove [Front side window mechanism assembly: Exploded view](#) :
 - the bolts(1) ,
 - the sliding window from the shaft of the operating slide(2) .
- Remove the sliding window of front side opening element upwards.

1. REFITTING OPERATION

Refit:

- the sliding window of front side opening element,
- the sliding window on the shaft of the operating slide,
- the bolts.

Carry out a function test.

2. FINAL OPERATION

Proceed in the reverse order to removal.

Carry out a sealing test.



Repair-50x04x06x03-01x37-1-2-1.xml



XSL version : 3.02 du 22/07/11